

## ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

**Elfa storage -Wallmounted Framework**  
**Elfa Manufacturing Sweden AB**



**EPD HUB, HUB-1386**

Published on 15.05.2024, last updated on 15.05.2024, valid until 15.05.2029

## GENERAL INFORMATION

### MANUFACTURER

|                 |                                       |
|-----------------|---------------------------------------|
| Manufacturer    | Elfa Manufacturing Sweden AB          |
| Address         | Elfagatan 5, 593 32 Västervik, Sweden |
| Contact details | Heba.alwan@elfa.com                   |
| Website         | WWW.elfa.com                          |

### EPD STANDARDS, SCOPE, AND VERIFICATION

|                    |                                                                                                                                                                                    |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Program operator   | EPD Hub, hub@epdhub.com                                                                                                                                                            |
| Reference standard | EN 15804+A2:2019 and ISO 14025                                                                                                                                                     |
| PCR                | EPD Hub Core PCR version 1.0, 1 Feb 2022                                                                                                                                           |
| Sector             | Construction product                                                                                                                                                               |
| Category of EPD    | Third-party verified EPD                                                                                                                                                           |
| Parent EPD number  |                                                                                                                                                                                    |
| Scope of the EPD   | Cradle to gate with options, A4-A5, and modules C1-C4, D                                                                                                                           |
| EPD author         | Heba Alwan                                                                                                                                                                         |
| EPD verification   | Independent verification of this EPD and data, according to ISO 14025:<br><input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification |
| EPD verifier       | Imane Uald Iamkaddam, as an authorized verifier acting for EPD Hub Limited                                                                                                         |

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### PRODUCT

|                                   |                                      |
|-----------------------------------|--------------------------------------|
| Product name                      | Elfa Storage – Wallmounted Framework |
| Additional labels                 | -                                    |
| Product reference                 | 414210                               |
| Place of production               | Västervik, Sweden.                   |
| Period for data                   | 1/01/2023 - 31/12/2023               |
| Averaging in EPD                  | No averaging                         |
| Variation in GWP-fossil for A1-A3 | -                                    |

### ENVIRONMENTAL DATA SUMMARY

|                                           |                                     |
|-------------------------------------------|-------------------------------------|
| Declared unit                             | 1 kg of painted steel coil products |
| Declared unit mass                        | 1 kg                                |
| GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)   | 3.10E+00                            |
| GWP-total, A1-A3 (kgCO <sub>2</sub> e)    | 2.99E+00                            |
| Secondary material, inputs (%)            | 2.81                                |
| Secondary material, outputs (%)           | 82.5                                |
| Total energy use, A1-A3 (kWh)             | 36.3                                |
| Total water use, A1-A3 (m <sup>3</sup> e) | 0.06                                |

## PRODUCT AND MANUFACTURER

### ABOUT THE MANUFACTURER

Elfa Manufacturing Sweden AB is a subsidiary of the Elfa Group, established in 1948. Our product range encompasses durable and customizable home storage solutions, including wall-mounted or freestanding storage systems, top tracks, hang standards, brackets, shelves, drawers, and sliding doors.

The Elfa Group currently operates three production sites, which, in addition to the site in Västervik, include one site in Koszalin and the sliding door manufacturing site in Mullsjö, Sweden. In addition, there are sales companies in Norway, Finland, Denmark, France, and Germany.

The total floor area of the site in Västervik is approximately 19000 square meters. This site primarily manufactures all main storage system components, excluding wire and mesh baskets. The operations are categorized as a standard mechanical workshop and metalworking facility.

At Elfa, we are deeply committed to a sustainable future and are proud signatories to the UN Global Compact. Our high rankings on networks like ecoVadis attest to our dedication. We've set ambitious environmental and climate sustainability targets, prioritizing reducing our carbon footprint and developing products with longevity, quality, and timeless design to encourage circular flows. Additionally, all of Elfa's production sites hold ISO 14001:2015 certification.

### PRODUCT DESCRIPTION

This EPD covers Elfa's wall-mounted framework products, including the top track, hang standard, bracket, and wallband. These products serve as the backbone of our storage solutions and are designed to

be mounted on walls. All items are powder-coated and available in a range of colours. The table below shows the product series.

The reference product for this EPD is Bracket click-in D: 40 White (12x420x52) mm, which weighs 0.300 kg. The outcomes can be scaled linearly for articles listed in Annex 1, which shows all Elfa storage wall-mounted products, article numbers, and product descriptions covered by this EPD.

Further information can be found at [WWW.ELFA.COM](http://WWW.ELFA.COM)

*Table: product series*

| Product series | Size range WXDxH [mm] | Weighing range [kg] |
|----------------|-----------------------|---------------------|
| Bracket        | 12X12X52- 13X534X54   | 0.1- 0.49           |
| Top track      | 641X8X36 -2166X8X36   | 0.35-1.84           |
| Hang standard  | 25X23X988 -25X23X2300 | 0.87-2.50           |
| Wallband       | 25x16x316 -25x16x2396 | 0.22-1.63           |

### PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass- % | Material origin |
|-----------------------|-----------------|-----------------|
| Metals                | 97              | EU              |
| Minerals              | 3               | EU              |
| Fossil materials      | 0               | -               |
| Bio-based materials   | 0               | -               |

### BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

|                                            |       |
|--------------------------------------------|-------|
| Biogenic carbon content in product, kg C   | 0     |
| Biogenic carbon content in packaging, kg C | 0.038 |

## FUNCTIONAL UNIT AND SERVICE LIFE

|                        |                                     |
|------------------------|-------------------------------------|
| Declared unit          | 1 kg of painted steel coil products |
| Mass per declared unit | 1 kg                                |
| Functional unit        |                                     |
| Reference service life |                                     |

## SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).



## PRODUCT LIFE-CYCLE

### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Product stage |           |               | Assembly stage |          | Use stage |             |        |             |               |                        |                       |  | End-of-life stage |           |                  |          | Beyond the system boundaries   |
|---------------|-----------|---------------|----------------|----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|--|-------------------|-----------|------------------|----------|--------------------------------|
| A1            | A2        | A3            | A4             | A5       | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    |  | C1                | C2        | C3               | C4       | D                              |
| x             | x         | x             | x              | x        | MND       | MND         | MND    | MND         | MND           | MND                    | MND                   |  | x                 | x         | x                | x        | x                              |
| Raw materials | Transport | Manufacturing | Transport      | Assembly | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use |  | Deconstr./demol.  | Transport | Waste processing | Disposal | Reuse<br>Recovery<br>Recycling |

Modules not declared = MND. Modules not relevant = MNR.

### MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The main raw material of the product is 97 % steel and 3% powder coating (A1). All raw materials are transported via lorry to the production facility located in Sweden (A2). Elfa Manufacturing Sweden is certified according to ISO 14001:2015. All of the electricity consumed throughout the production process is renewable energy with a certificate of origin. Steel in coil form is cut to size and formed

using standard steel working techniques of bending, pressing, and conveying. Before applying the powder coating, the steel surface needs to be properly prepared. This typically involves cleaning the surface to remove any dirt, oil, or rust. Depending on the condition of the steel, chemical cleaning is used to achieve a clean and smooth surface. After applying the powder coating, the products are heated in an oven to cure the coating, this ensures that the paint adheres properly and provides long-term protection. The heat causes the powder to melt and form a continuous film (A3). All manufacturing waste is sent to a local waste management facility, where it undergoes a waste treatment process (A3). The finished products are packaged for transportation.

### TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurring from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

When the product is produced and packaged, it is distributed from Elfa Manufacturing AB. The most common distribution scenario in the Swedish market is used for this assessment. The product is transported by truck to a distribution center in Stockholm, a route of 278 km. The truck has a size of 22,5t, is diesel-fuelled, and has a load factor of 95%, which means full load. From the distribution center, the Standard solution is distributed to the end customer, an average route of 30 km. The truck has a size of 2.5t, is HVO fuelled and has a load factor of 50%.

Packaging materials (wood, cardboard, and plastic) are recycled or incinerated for energy recovery, which is considered in this module (A5), as well as direct emissions to the air of carbon dioxide to balance emissions of biogenic CO<sub>2</sub>. Transportation distance to the

waste treatment plant and the landfill is assumed to be 50 km, the transportation method is assumed to be a lorry.

### PRODUCT USE AND MAINTENANCE (B1-B7)

The use stage is not considered in the assessment.

Air, soil, and water impacts during the use phase have not been studied.

### PRODUCT END OF LIFE (C1-C4, D)

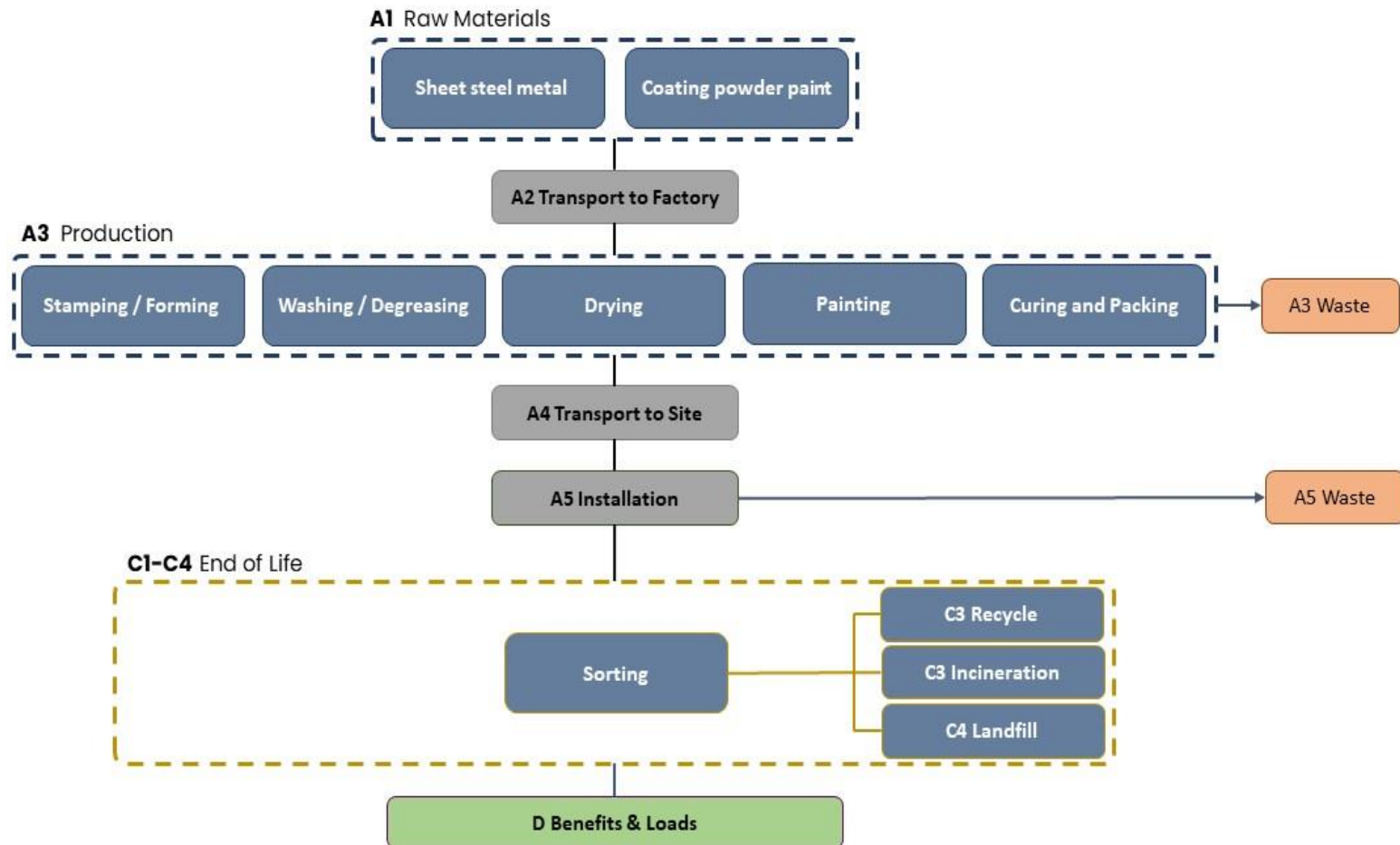
Since the consumption of energy and natural resources is negligible for disassembling the end-of-life product, the impacts of demolition are assumed to be zero (C1).

After approximately 20 years of service life, the collected product is assumed to be sent to the closest treatment facilities by lorry, which is estimated to be 50 km away (C2). It is generally assumed that all waste is collected and professionally separated after demolition on the construction site. The type of waste treatment is determined based on the material class.

According to the World Steel Association, the recycling rate for steel from construction is 85% (C3). The remaining 15% is taken to the landfill for final disposal (C4). Given the inherent uncertainty regarding the actual disposal method selected, the most plausible and reasonable scenario was adopted, considering landfilling as the disposal method.

Benefits and loads from replacing virgin steel production due to recycling at the end of life are associated with module D. Due to the recycling process, the end-of-life product is converted back into recycled steel (D), however, the benefit is considered only for the virgin steel, not for the recycled steel. Waste of packaging materials in A5 has benefits and loads that are also considered in module D.

## Manufacturing process and system boundary



## LIFE-CYCLE ASSESSMENT

### CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw materials and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

Fastening materials are excluded from A5 since they make up only a tiny portion of the installed product and are not necessarily included in the scope of delivery. The paint coating has not been separated from the steel for waste processing since it is expected that the paint is not removed before recycling and any implications are considered minimal.

### ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Raw materials are based on product recipes whereas packaging materials, ancillary materials, and manufacturing energy and waste are known on the factory level and allocated to 1 kg of product.

| Data type                      | Allocation                  |
|--------------------------------|-----------------------------|
| Raw materials                  | No allocation               |
| Packaging materials            | Allocated by mass or volume |
| Ancillary materials            | Allocated by mass or volume |
| Manufacturing energy and waste | Allocated by mass or volume |

### AVERAGES AND VARIABILITY

|                                   |                |
|-----------------------------------|----------------|
| Type of average                   | No averaging   |
| Averaging method                  | Not applicable |
| Variation in GWP-fossil for A1-A3 | %              |

There is no average result considered in this study since this EPD refers to one kg of sheet steel painted products. This EPD is product and factory-specific and does not contain average calculations. Primary data refers to the manufacturing site in Västervik, Sweden. The data of a bracket click-in product with a weight of 0,300 KG (article number 414210) is chosen as a reference product. The results can be scaled linearly for articles listed in Annex 1.

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.



# ENVIRONMENTAL IMPACT DATA

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category                     | Unit                   | A1       | A2       | A3        | A1-A3     | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|-------------------------------------|------------------------|----------|----------|-----------|-----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| GWP – total <sup>1)</sup>           | kg CO <sub>2</sub> e   | 2,51E+00 | 5,25E-02 | 4,28E-01  | 2,99E+00  | 1,12E-01 | 1,42E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,31E-03 | 1,81E-02 | 4,35E-03 | -1,02E+00 |
| GWP – fossil                        | kg CO <sub>2</sub> e   | 2,51E+00 | 5,25E-02 | 5,37E-01  | 3,10E+00  | 1,12E-01 | 8,06E-03 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,31E-03 | 1,80E-02 | 4,35E-03 | -1,02E+00 |
| GWP – biogenic                      | kg CO <sub>2</sub> e   | 1,28E-04 | 1,24E-06 | -1,34E-01 | -1,34E-01 | 0,00E+00 | 1,34E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |
| GWP – LULUC                         | kg CO <sub>2</sub> e   | 6,45E-04 | 1,97E-05 | 2,53E-02  | 2,59E-02  | 5,91E-05 | 1,81E-06 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,26E-06 | 2,37E-05 | 1,05E-06 | 2,17E-04  |
| Ozone depletion pot.                | kg CFC <sub>11</sub> e | 1,04E-08 | 1,24E-08 | 4,05E-08  | 6,33E-08  | 2,46E-08 | 3,27E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,92E-09 | 2,23E-09 | 4,06E-10 | -3,94E-08 |
| Acidification potential             | mol H <sup>+</sup> e   | 6,22E-03 | 2,08E-04 | 2,69E-03  | 9,11E-03  | 5,50E-04 | 1,36E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,37E-05 | 2,29E-04 | 9,88E-06 | -4,24E-03 |
| EP-freshwater <sup>2)</sup>         | kg Pe                  | 4,34E-06 | 4,06E-07 | 2,43E-05  | 2,91E-05  | 1,21E-06 | 6,31E-08 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,83E-08 | 9,68E-07 | 1,31E-08 | -4,25E-05 |
| EP-marine                           | kg Ne                  | 1,38E-03 | 5,84E-05 | 6,88E-04  | 2,13E-03  | 1,64E-04 | 1,37E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,01E-05 | 4,84E-05 | 3,41E-06 | -8,95E-04 |
| EP-terrestrial                      | mol Ne                 | 1,49E-02 | 6,45E-04 | 7,28E-03  | 2,29E-02  | 1,82E-03 | 4,54E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,11E-04 | 5,60E-04 | 3,74E-05 | -1,04E-02 |
| POCP (“smog”) <sup>3)</sup>         | kg NMVOCe              | 4,35E-03 | 2,12E-04 | 1,93E-03  | 6,49E-03  | 5,80E-04 | 1,46E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,40E-05 | 1,54E-04 | 1,16E-05 | -5,19E-03 |
| ADP-minerals & metals <sup>4)</sup> | kg Sbe                 | 2,53E-06 | 1,35E-07 | 7,94E-06  | 1,06E-05  | 1,12E-06 | 1,98E-08 | MND | MND | MND | MND | MND | MND | MND | MNR | 2,95E-08 | 2,43E-06 | 2,83E-09 | -1,93E-05 |
| ADP-fossil resources                | MJ                     | 2,86E+01 | 8,00E-01 | 5,04E+01  | 7,98E+01  | 1,65E+00 | 3,09E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,23E-01 | 2,45E-01 | 2,83E-02 | -8,72E+00 |
| Water use <sup>5)</sup>             | m <sup>3</sup> e depr. | 5,35E-01 | 3,63E-03 | 1,90E+00  | 2,44E+00  | 1,01E-02 | 1,82E-03 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,70E-04 | 4,75E-03 | 1,10E-04 | -1,50E-01 |

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO<sub>4</sub>e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category                  | Unit      | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|----------------------------------|-----------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Particulate matter               | Incidence | 7,48E-09 | 5,80E-09 | 4,08E-08 | 5,41E-08 | 1,11E-08 | 2,06E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 7,17E-10 | 3,00E-09 | 1,99E-10 | -6,99E-08 |
| Ionizing radiation <sup>6)</sup> | kBq U235e | 1,88E-02 | 3,96E-03 | 3,41E+00 | 3,43E+00 | 9,73E-03 | 2,69E-04 | MND | MND | MND | MND | MND | MND | MND | MNR | 6,46E-04 | 2,73E-03 | 1,31E-04 | 4,33E-02  |
| Ecotoxicity (freshwater)         | CTUe      | 3,98E+00 | 6,96E-01 | 2,13E+01 | 2,60E+01 | 1,59E+00 | 9,49E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,02E-01 | 1,11E+00 | 1,98E-02 | -3,56E+01 |
| Human toxicity, cancer           | CTUh      | 2,59E-10 | 1,81E-11 | 1,07E-09 | 1,35E-09 | 1,21E-10 | 4,19E-12 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,17E-12 | 3,40E-11 | 7,68E-13 | 8,61E-09  |
| Human tox. non-cancer            | CTUh      | 2,18E-08 | 6,96E-10 | 1,23E-08 | 3,48E-08 | 1,83E-09 | 1,08E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,04E-10 | 1,52E-09 | 1,38E-11 | -2,42E-08 |
| SQP <sup>7)</sup>                | -         | 8,29E-01 | 8,65E-01 | 2,04E+01 | 2,20E+01 | 9,58E-01 | 2,94E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,64E-02 | 4,92E-01 | 6,27E-02 | -1,05E+01 |

6) EN 15804+A2 disclaimer for ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

## USE OF NATURAL RESOURCES

| Impact category                    | Unit           | A1       | A2       | A3       | A1-A3    | A4       | A5        | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|------------------------------------|----------------|----------|----------|----------|----------|----------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Renew. PER as energy <sup>8)</sup> | MJ             | 1,27E+00 | 9,79E-03 | 5,05E+01 | 5,18E+01 | 3,60E-02 | 1,75E-03  | MND | MND | MND | MND | MND | MND | MND | MNR | 1,77E-03 | 4,34E-02 | 3,16E-04 | -1,27E+00 |
| Renew. PER as material             | MJ             | 0,00E+00 | 0,00E+00 | 1,16E+00 | 1,16E+00 | 0,00E+00 | -1,16E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |
| Total use of renew. PER            | MJ             | 1,27E+00 | 9,79E-03 | 5,16E+01 | 5,29E+01 | 3,60E-02 | -1,16E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,77E-03 | 4,34E-02 | 3,16E-04 | -1,27E+00 |
| Non-re. PER as energy              | MJ             | 2,82E+01 | 8,00E-01 | 5,00E+01 | 7,90E+01 | 1,65E+00 | 3,09E-02  | MND | MND | MND | MND | MND | MND | MND | MNR | 1,23E-01 | 2,45E-01 | 2,83E-02 | -8,69E+00 |
| Non-re. PER as material            | MJ             | 0,00E+00 | 0,00E+00 | 2,34E-02 | 2,34E-02 | 0,00E+00 | -4,38E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |
| Total use of non-re. PER           | MJ             | 2,82E+01 | 8,00E-01 | 5,00E+01 | 7,90E+01 | 1,65E+00 | -1,30E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,23E-01 | 2,45E-01 | 2,83E-02 | -8,69E+00 |
| Secondary materials                | kg             | 2,81E-02 | 2,31E-04 | 5,88E-02 | 8,71E-02 | 7,39E-04 | 3,75E-05  | MND | MND | MND | MND | MND | MND | MND | MNR | 4,14E-05 | 2,72E-04 | 7,05E-06 | 6,15E-01  |
| Renew. secondary fuels             | MJ             | 2,26E-04 | 2,29E-06 | 2,34E-02 | 2,36E-02 | 7,34E-06 | 2,61E-07  | MND | MND | MND | MND | MND | MND | MND | MNR | 4,56E-07 | 1,42E-05 | 2,16E-07 | -1,58E-04 |
| Non-ren. secondary fuels           | MJ             | 9,63E-22 | 0,00E+00 | 5,17E-24 | 9,69E-22 | 0,00E+00 | 0,00E+00  | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |
| Use of net fresh water             | m <sup>3</sup> | 1,47E-02 | 1,04E-04 | 4,76E-02 | 6,24E-02 | 2,66E-04 | 1,44E-05  | MND | MND | MND | MND | MND | MND | MND | MNR | 1,55E-05 | 1,44E-04 | 3,09E-05 | -1,34E-03 |

8) PER = Primary energy resources.

## END OF LIFE – WASTE

| Impact category     | Unit | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|---------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Hazardous waste     | kg   | 1,46E-02 | 9,80E-04 | 6,71E-02 | 8,27E-02 | 2,79E-03 | 2,78E-04 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,38E-04 | 1,66E-03 | 0,00E+00 | -3,37E-01 |
| Non-hazardous waste | kg   | 3,74E-01 | 1,65E-02 | 9,03E-01 | 1,29E+00 | 5,49E-02 | 3,93E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 2,46E-03 | 5,31E-02 | 1,75E-01 | -1,67E+00 |
| Radioactive waste   | kg   | 2,42E-04 | 5,42E-06 | 7,38E-04 | 9,86E-04 | 1,12E-05 | 1,42E-07 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,50E-07 | 1,43E-06 | 0,00E+00 | 4,23E-06  |

## END OF LIFE – OUTPUT FLOWS

| Impact category          | Unit | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D        |
|--------------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|
| Components for re-use    | kg   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling  | kg   | 0,00E+00 | 0,00E+00 | 5,93E-01 | 5,93E-01 | 0,00E+00 | 5,33E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 8,25E-01 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec | kg   | 0,00E+00 | 0,00E+00 | 1,50E-03 | 1,50E-03 | 0,00E+00 | 2,07E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy          | MJ   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,47E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |

## ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category      | Unit                               | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|----------------------|------------------------------------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Global Warming Pot.  | kg CO <sub>2</sub> e               | 2,64E+00 | 2,65E-02 | 5,57E-01 | 3,22E+00 | 1,10E-01 | 1,36E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,23E-03 | 1,78E-02 | 3,67E-03 | -9,63E-01 |
| Ozone depletion Pot. | kg CFC <sub>11</sub> e             | 1,93E-08 | 5,10E-09 | 3,48E-08 | 5,92E-08 | 1,95E-08 | 2,65E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,52E-09 | 1,80E-09 | 3,22E-10 | -4,39E-08 |
| Acidification        | kg SO <sub>2</sub> e               | 7,24E-03 | 7,89E-05 | 2,09E-03 | 9,40E-03 | 4,26E-04 | 1,05E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 2,62E-05 | 1,85E-04 | 7,47E-06 | -3,41E-03 |
| Eutrophication       | kg PO <sub>4</sub> <sup>3</sup> e  | 1,09E-03 | 1,72E-05 | 1,19E-03 | 2,30E-03 | 1,07E-04 | 1,01E-04 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,95E-06 | 6,11E-05 | 1,21E-04 | -1,83E-03 |
| POCP ("smog")        | kg C <sub>2</sub> H <sub>4</sub> e | 9,75E-04 | 3,38E-06 | 1,31E-04 | 1,11E-03 | 2,95E-05 | 1,82E-06 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,07E-06 | 7,01E-06 | 7,62E-07 | -5,83E-04 |
| ADP-elements         | kg Sbe                             | 2,48E-06 | 7,33E-08 | 7,90E-06 | 1,05E-05 | 1,11E-06 | 1,94E-08 | MND | MND | MND | MND | MND | MND | MND | MNR | 2,88E-08 | 2,43E-06 | 2,77E-09 | -1,93E-05 |
| ADP-fossil           | MJ                                 | 1,31E+01 | 4,14E-01 | 5,02E+01 | 6,38E+01 | 1,65E+00 | 3,09E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,23E-01 | 2,45E-01 | 2,83E-02 | -8,73E+00 |

## VERIFICATION STATEMENT

### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the

declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited  
15.05.2024





# ANNEX 1: CONVERSION TABLE FOR PRODUCT STAGE (A1-A3) GWP -EN15084 +A2, PEF

| Article Number | Product Description                           | WxDxH [mm] | Product Weight [Kg] | GWP-total A1-A3 [Kg CO2-e/item] |
|----------------|-----------------------------------------------|------------|---------------------|---------------------------------|
| 410510         | Bracket click-in D: 50 white                  | 13x500x73  | 0,49                | 1,46                            |
| 411325         | Bracket Click-in 32 cm Graphite               | 13x320x55  | 0,23                | 0,69                            |
| 4100097        | Bracket D: 30 Matte grey                      | 13x333x55  | 0,23                | 0,69                            |
| 4100098        | Bracket D: 40 Matte grey                      | 13x434x52  | 0,30                | 0,90                            |
| 414210         | Bracket click-in D: 40 White                  | 12x420x52  | 0,30                | 0,90                            |
| 414225         | Bracket Click-in D: 40 Graphite               | 12x420x52  | 0,30                | 0,90                            |
| 411350         | Bracket D:30 Mattewhite                       | 13x333x55  | 0,22                | 0,65                            |
| 411450         | Bracket D:40 Mattewhite                       | 13x434x52  | 0,27                | 0,82                            |
| 4100099        | Bracket D: 52 Matte grey                      | 13x534x54  | 0,46                | 1,38                            |
| 412210         | Bracket for solid shelf D: 22 white           | 13x220x49  | 0,15                | 0,45                            |
| 412225         | Bracket for solid shelf D: 22 Graphite        | 13x220x49  | 0,15                | 0,45                            |
| 412710         | Bracket for solid shelf D: 27 white           | 13x270x49  | 0,20                | 0,59                            |
| 412728         | Bracket for solid shelf D: 27 Graphite        | 13x270x49  | 0,20                | 0,59                            |
| 413210         | Bracket for solid shelf D: 30 white           | 13x320x55  | 0,24                | 0,72                            |
| 413715         | Bracket for solid shelf with slot D: 37 white | 13x370x61  | 0,30                | 0,89                            |
| 413728         | Bracket for solid shelf D: 37 Graphite        | 13x370x61  | 0,30                | 0,89                            |
| 414710         | Bracket for solid shelf D: 47 white           | 13x470x73  | 0,44                | 1,30                            |
| 414729         | Bracket for solid shelf D: 47 Graphite        | 13x470x73  | 0,44                | 1,30                            |
| 412725         | Traditional Bracket                           | 14x270x50  | 0,19                | 0,56                            |
| 411725         | Traditional Bracket                           | 14x170x50  | 0,10                | 0,29                            |
| 413725         | Traditional Bracket                           | 14x 370x61 | 0,29                | 0,87                            |
| 414248         | Bracket Click-in                              | 12x420x52  | 0,30                | 0,90                            |
| 414218         | Bracket Click-in                              | 12x420x52  | 0,30                | 0,90                            |
| 420210         | Top track W: 641 mm White                     | 641x8x36   | 0,35                | 1,03                            |
| 420225         | Top track W: 641 mm Graphite                  | 641x8x36   | 0,35                | 1,03                            |

|                |                               |           |      |      |
|----------------|-------------------------------|-----------|------|------|
| <b>420310</b>  | Top track W: 936 mm White     | 936x8x36  | 0,50 | 1,50 |
| <b>420325</b>  | Top track W: 936 mm Graphite  | 936x8x36  | 0,50 | 1,50 |
| <b>420710</b>  | Top track W: 1248 mm White    | 1248x8x36 | 0,67 | 2,01 |
| <b>420725</b>  | Top track W: 1248 mm Graphite | 1248x8x36 | 0,67 | 2,01 |
| <b>423510</b>  | Top track W: 1253 mm White    | 1253x8x36 | 0,77 | 2,30 |
| <b>423610</b>  | Top track W: 1862 mm White    | 1862x8x36 | 1,14 | 3,39 |
| <b>4200115</b> | Top track 1248 mm Matte white | 1248x8x36 | 0,67 | 2,01 |
| <b>4200116</b> | Top track 1248 mm Matte grey  | 1248x8x36 | 0,67 | 2,01 |
| <b>4200117</b> | Top track 1855 mm Matte white | 1855x8x36 | 1,00 | 2,98 |
| <b>4200118</b> | Top track 1855 mm Matte grey  | 1855x8x36 | 1,00 | 2,98 |
| <b>4200121</b> | Top Track 657 mm Matte grey   | 657x8x36  | 0,35 | 1,06 |
| <b>440250</b>  | Top track 932 mm Matt white   | 932x8x36  | 0,49 | 1,47 |
| <b>440251</b>  | Top track 932 mm Matte grey   | 932x8x36  | 0,49 | 1,47 |
| <b>440350</b>  | Top track 1264 mm Matte white | 1264x8x36 | 0,80 | 2,39 |
| <b>440351</b>  | Top track 1264 mm Matte grey  | 1264x8x36 | 0,80 | 2,39 |
| <b>440450</b>  | Top track 1855 mm Matt white  | 1855x8x36 | 0,98 | 2,98 |
| <b>440451</b>  | Top track 1855 mm Matte grey  | 1855x8x36 | 0,98 | 2,98 |
| <b>441450</b>  | Top track 2166 mm Matt white  | 2166x8x36 | 1,14 | 3,40 |
| <b>4200118</b> | Top track 1855 mm Matte grey  | 1855x8x36 | 1,00 | 2,98 |
| <b>441451</b>  | Top track 2166 mm Mattegry    | 2166x8x36 | 1,17 | 3,50 |
| <b>421025</b>  | Top Track 2150 mm Graphite    | 2150x8x36 | 1,16 | 3,47 |
| <b>720110</b>  | Track White                   | 620x6x25  | 0,23 | 0,69 |
| <b>720120</b>  | Track Grey                    | 620x6x25  | 0,23 | 0,69 |
| <b>720130</b>  | Track Light brown             | 620x6x25  | 0,23 | 0,69 |
| <b>720140</b>  | Track Dark brown              | 620x6x25  | 0,23 | 0,69 |
| <b>720210</b>  | Track White                   | 820x6x25  | 0,31 | 0,93 |
| <b>720220</b>  | Track Grey                    | 820x6x25  | 0,31 | 0,93 |
| <b>720230</b>  | Track Light brown             | 820x6x25  | 0,31 | 0,93 |
| <b>720240</b>  | Track Dark brown              | 820x6x25  | 0,31 | 0,93 |
| <b>720310</b>  | Track White                   | 1820x6x25 | 0,72 | 2,15 |

|                |                                             |            |      |      |
|----------------|---------------------------------------------|------------|------|------|
| <b>720320</b>  | Track Grey                                  | 1820x6x25  | 0,72 | 2,15 |
| <b>720330</b>  | Track Light brown                           | 1820x6x25  | 0,72 | 2,15 |
| <b>720340</b>  | Track Dark brown                            | 1820x6x25  | 0,72 | 2,15 |
| <b>720410</b>  | Track White                                 | 2420x6x25  | 0,91 | 2,72 |
| <b>720420</b>  | Track Grey                                  | 2420x6x25  | 0,91 | 2,72 |
| <b>720430</b>  | Track Light brown                           | 2420x6x25  | 0,91 | 2,72 |
| <b>720440</b>  | Track Dark brown                            | 2420x6x25  | 0,91 | 2,72 |
| <b>427525</b>  | Hang standard H: 988 mm Graphite            | 25x23x988  | 0,87 | 2,60 |
| <b>427610</b>  | Hang standard H: 1532 mm white              | 25x23x1532 | 1,35 | 4,03 |
| <b>427625</b>  | Hang standard H: 1532 mm Graphite           | 25x23x1532 | 1,35 | 4,03 |
| <b>427710</b>  | Hang standard H: 2140 mm white              | 25x23x2140 | 1,88 | 5,62 |
| <b>427725</b>  | Hang standard H: 2140 mm Graphite           | 25x23x2140 | 1,88 | 5,62 |
| <b>427810</b>  | Hang standard H: 2300 mm White              | 25x23x2300 | 2,02 | 6,05 |
| <b>427825</b>  | Hang standard H: 2300 mm Graphite           | 25x23x2300 | 2,02 | 6,05 |
| <b>440551</b>  | Standard 1020 mm Matte grey                 | 25x27x1020 | 1,23 | 3,66 |
| <b>440651</b>  | Standard 1532 mm Matte grey                 | 25x27x1532 | 1,84 | 5,50 |
| <b>4200129</b> | Standard 2172 mm Matte grey                 | 25x27x2172 | 2,61 | 7,80 |
| <b>441550</b>  | Standard 2172mm Matte white                 | 25X27X2172 | 2,61 | 7,80 |
| <b>440550</b>  | Standard 1020mm Matte white                 | 25X27X1020 | 1,23 | 3,66 |
| <b>440650</b>  | Standard 1532mm Matte white                 | 25X27X1532 | 1,84 | 5,50 |
| <b>427310</b>  | Hang Standard 2588 mm White                 | 25x25x2588 | 2,50 | 7,48 |
| <b>427325</b>  | Hang Standard 2588 mm Graphite              | 25x25x2588 | 2,50 | 7,48 |
| <b>427380</b>  | Hang Standard 2588 mm Plat                  | 25x25x2588 | 2,50 | 7,48 |
| <b>427910</b>  | Extension Hang standard H: 1148 mm White    | 25x23x1148 | 1,01 | 3,02 |
| <b>427925</b>  | Extension Hang standard H: 1148 mm Graphite | 25x23x1148 | 1,01 | 3,02 |
| <b>441051</b>  | Extension standard adapter Matte grey/white | 25x23x1148 | 0,13 | 0,39 |
| <b>441051</b>  | Extension standard adapter Matte grey/white | 25x25x160  | 0,13 | 0,39 |
| <b>440950</b>  | Extension Standard 1148 mm Matte white      | 25X27X1148 | 1,38 | 4,11 |
| <b>400310</b>  | Wallband H: 32 White                        | 25x16x316  | 0,22 | 0,65 |
| <b>400410</b>  | Wallband H: 70 White                        | 25x16x700  | 0,48 | 1,44 |

|               |                                |            |      |      |
|---------------|--------------------------------|------------|------|------|
| <b>400425</b> | Wallband H: 70 Graphite        | 25x16x700  | 0,48 | 1,44 |
| <b>400510</b> | Wallband H: 134 White          | 25x16x1340 | 0,93 | 2,78 |
| <b>400525</b> | Wallband H: 134 Graphite       | 25x16x1340 | 0,93 | 2,78 |
| <b>400810</b> | Wallband H: 198 White          | 25x16x1980 | 1,37 | 4,10 |
| <b>400880</b> | Wallband H: 198 platinum       | 25X16X1980 | 1,37 | 4,10 |
| <b>400825</b> | Wallband H: 198 Graphite       | 25x16x1980 | 1,37 | 4,10 |
| <b>402410</b> | Wallband H: 240 white          | 25x16x2396 | 1,63 | 4,86 |
| <b>402025</b> | 77-3/4" Mounted Standard       | 17x26x1980 | 1,30 | 3,89 |
| <b>401318</b> | Extension Wallband 988mm White | 25x16x988  | 0,69 | 2,06 |
| <b>721610</b> | Upright White                  | 18x24x2376 | 2,10 | 6,27 |
| <b>721620</b> | Upright Grey                   | 18x24x2376 | 2,10 | 6,27 |
| <b>721630</b> | Upright Light brown            | 18x24x2376 | 2,10 | 6,27 |
| <b>721640</b> | Upright Dark brown             | 18x24x2376 | 2,10 | 6,27 |